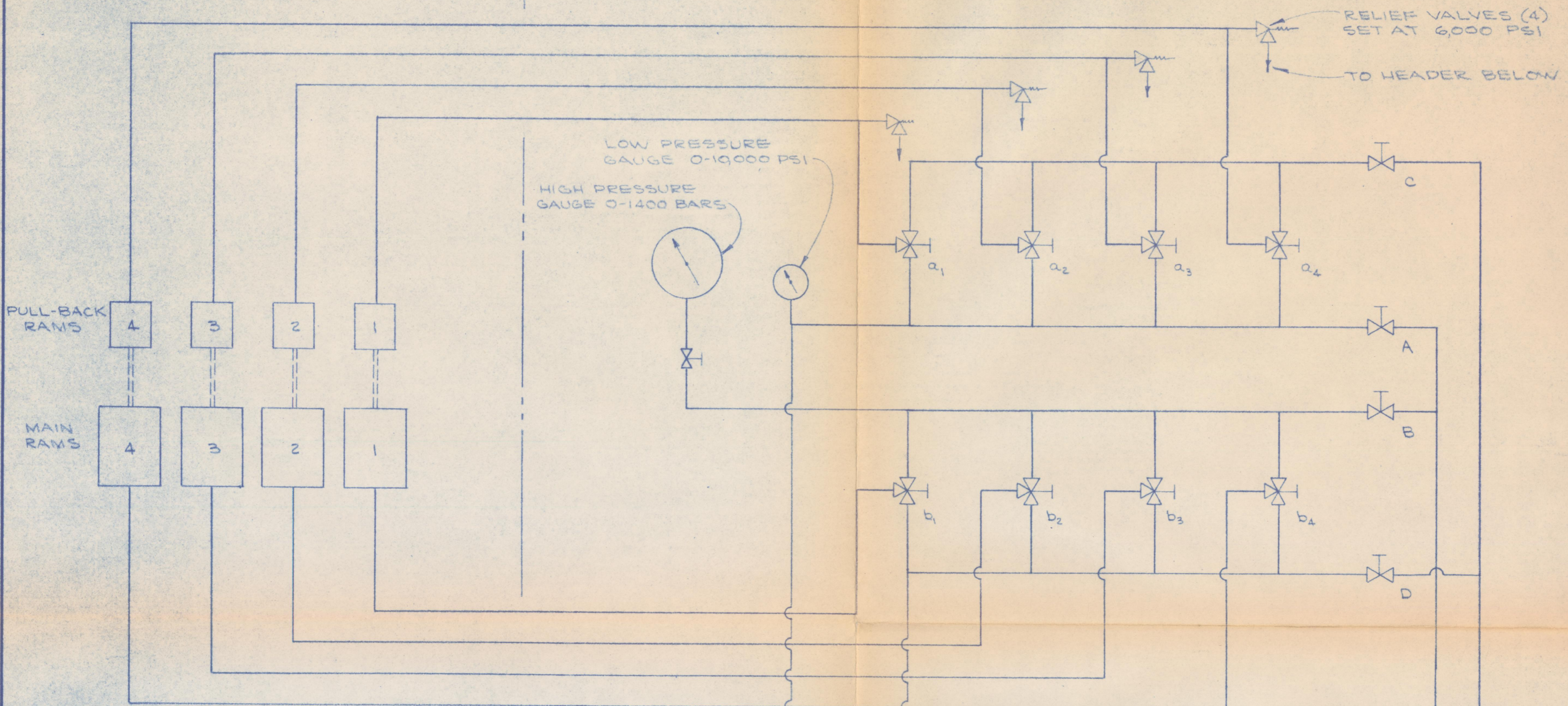


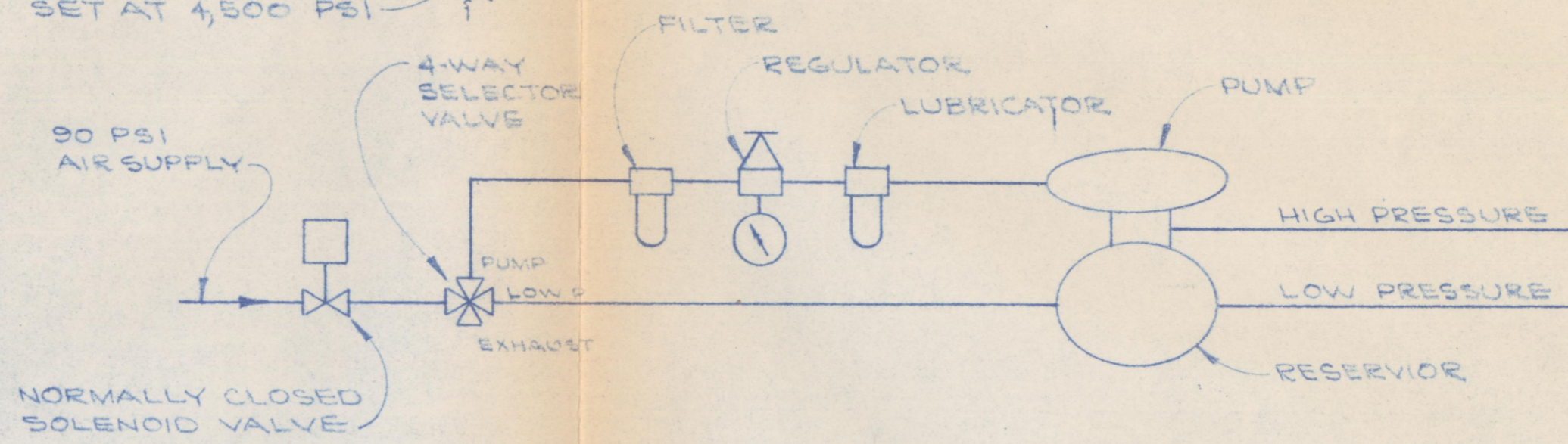
EQUIPMENT ON PRESS

EQUIPMENT ON CONTROL PANEL



RELIEF VALVE SET AT 21,000 PSI

RELIEF VALVE SET AT 4,500 PSI



OPERATION	4-WAY SELECTOR VALVE	OPEN VALVES	CONTROL WITH VALVE	CLOSE VALVES
FAST ADVANCE	LOW P	D, C, a	b	A, B
HIGH P ADV.	PUMP	B, C, a	b	A, D
RETRACT	PUMP	A, D, b	a	B, C
DUMP	EXHAUST	C, a, b	D	A, B



McCARTNEY MFG. CO.  
BAXTER SPRINGS KANSAS

HYDRAULIC CONTROL DIAGRAM  
600 TON TETRAHEDRAL PRESS

UNLESS OTHERWISE SPECIFIED  
TOLERANCE: FRACTIONS \_\_\_\_\_, DECIMALS \_\_\_\_\_  
BREAK SHARP CORNERS AND EDGES \_\_\_\_\_ ALL OVER.  
SURFACE FINISH \_\_\_\_\_ ALL OVER.

REV. ▲	REF. No. ▲
REV. ▲	REF. No. ▲
REV. ▲	REF. No. ▲

SCALE NONE	DATE 10-18-63
MATL	HEAT TREAT DWG. LEP
	PART No. APPRD.
CATALOG No.	DWG. No. C-567